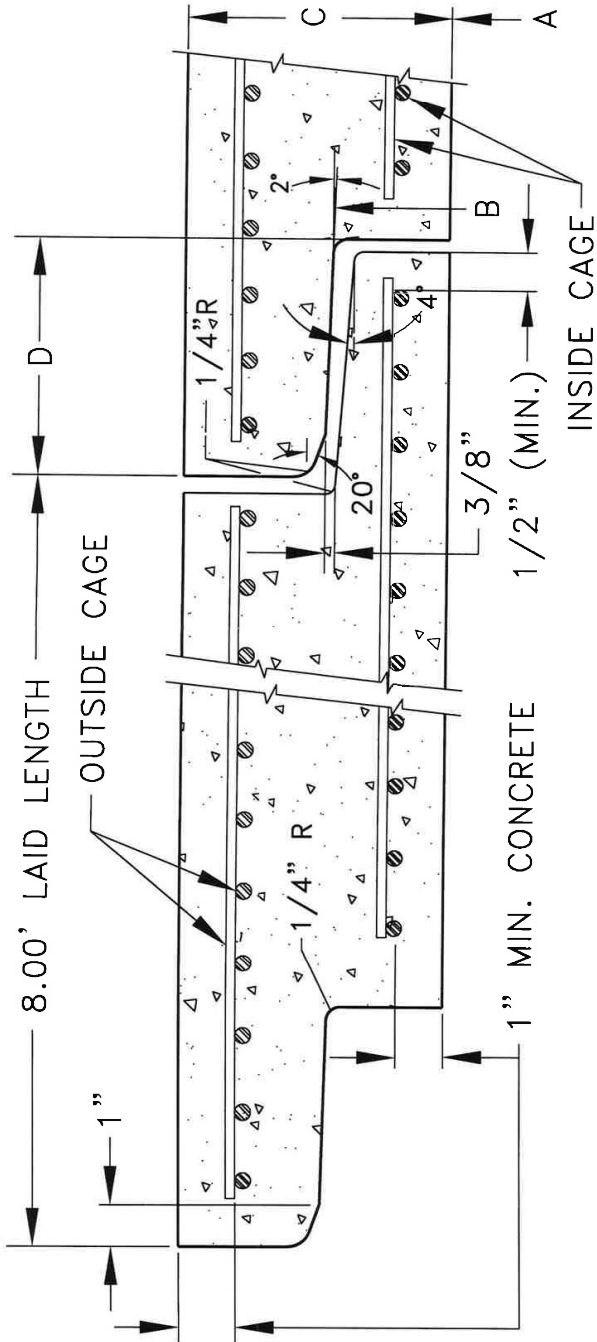


NO.	DATE	REVISION DESCRIPTION	DR.	CK.



54", 60", 66", 72", & 78" CLASS 3, 4, & 5

A	INSIDE DIAMETER		54	60	66	72	78		
	IN.	IN.	58.71	65.21	71.38	77.88	84.38		
B	JOINT DIAMETER		IN.	5.50	6	6.50	7	7.50	
C	WALL "t"		IN.	5	5	5	5	5	
D	JOINT DEPTH		IN.	1110	1342	1604	1882	2194	
WEIGHT PER FOOT			LBS.	0.29	0.34	0.41	0.49	0.57	
A.S.T.M. C-76			IN. ²		0.17	0.20	0.25	0.29	0.34
			CLASS III	INSIDE	0.50	0.59	0.69	0.79	
MINIMUM STEEL			CLASS IV	OUTSIDE	0.30	0.35	0.41	0.47	
			CLASS V	INSIDE	0.82	0.98			
REINFOR.			L.F.		0.49	0.59			
			CLASS V	OUTSIDE					

- 1) ALL PIPE ARE ASTM C-76, WALL 'B'.
- 2) METHOD OF MANUFACTURE: PACKERHEAD HYDROTILE MACHINE.

VIANINI PIPE, INC.

TITLE: 54"-78" V-8
SLIP-JOINT REINFORCED CONCRETE PIPE

DATE: 12/5/2019 DRAWN BY: RML APPROVED BY: RL DRAWING NO: SLIP-JT-1